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(11)

EP 0 986 112 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:
04.02.2004 Bulletin 2004/06

(51) Int Cl.7: **H01L 51/20, H01L 27/15,**
H01L 51/40

(43) Date of publication A2:
15.03.2000 Bulletin 2000/11

(21) Application number: **99113164.0**

(22) Date of filing: **07.07.1999**

(84) Designated Contracting States:
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE
Designated Extension States:
AL LT LV MK RO SI

(72) Inventors:
• **Sheats, James R.**
Palo Alto, CA 94301 (US)
• **Roltmann, Daniel B.**
Menlo Park, CA 94025 (US)

(30) Priority: **11.09.1998 US 151453**

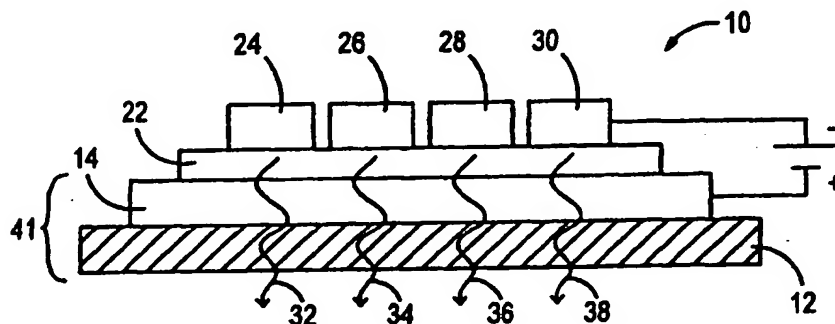
(74) Representative: **Liesegang, Eva**
Forrester & Boehmert,
Pettenkoferstrasse 20-22
80336 München (DE)

(71) Applicant: **Agilent Technologies, Inc. (a Delaware corporation)**
Palo Alto, CA 94303 (US)

(54) An efficient method for fabricating organic light emitting diodes

(57) A method of fabricating an organic light emitting diode (OLED) display device (10; 62; 96; 110) utilizes gravure coating techniques to deposit a desired material during at least one step of a fabrication process of forming the OLED display device. Preferably, layers (22; 64, 66 and 68; 82, 83 and 84; 98; 112) of an OLED are formed on a web (41) of transparent flexible substrate (12), so that web processing may be used. A reverse gravure coating technique is preferably utilized to deposit uniform layer (22; 82, 83 and 84; 112) of selected material onto the web. Using the reverse gravure coating technique, a thin layer of organic electroluminescent

(EL) material (22), a passivation layer (112) and/or a photoresist layer (84) can be formed on the web. A forward gravure coating technique is utilized to deposit, or "print", a patterned layer of selected material onto the web. Using the forward gravure coating technique, a layer of patterned color EL materials (64; 66 and 68) for color OLED display devices can be formed by printing a number of organic EL materials onto the web. In addition, "bus lines" (98) to augment the conductivity of anodes (14, 16, 18 and 20) in an OLED display device can be formed using the forward gravure coating technique by printing thin lines composed of high conductive material.

**FIG. 1****EP 0 986 112 A3**



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EUROPEAN SEARCH REPORT

Application Number
EP 99 11 3164

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Place of search THE HAGUE		Date of completion of the search 25 November 2003	Examiner Faou, M
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EPO FORM 1503 (03.02) (P4001)

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